Figure 1. Soy Hydrolysate Viscosity vs. Shear Rate

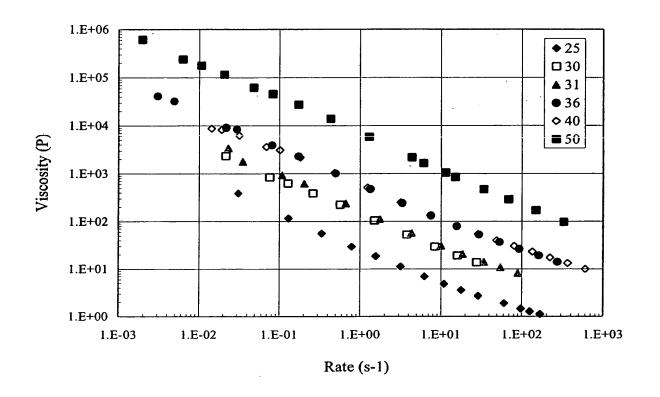


Figure 2. Peak Molecular Weight of Hydrolysate vs. Time and Temperature of Hydrolysis

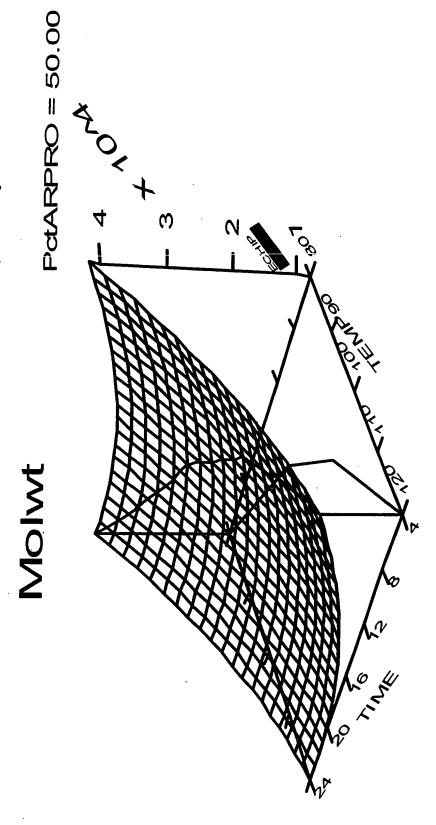


Figure 3. Total Amine Level of Hydrolysate vs. Time and Temperature of Hydrolysis

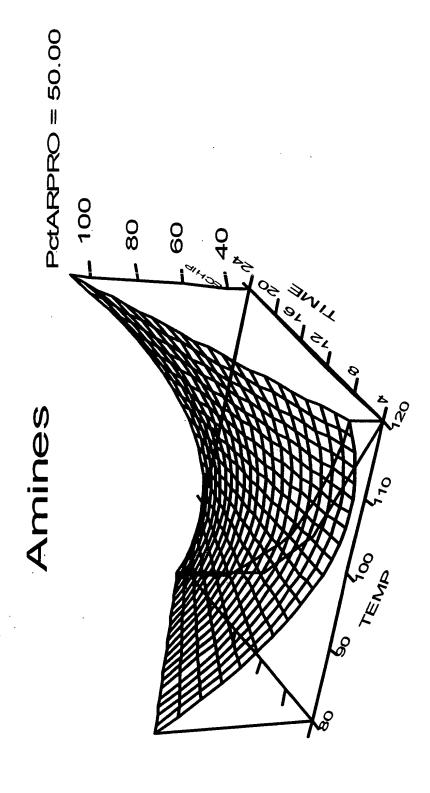


Figure 4. Process Variables vs. Board Properties

